

DO NOT ISSUE ANY HOT WORK PERMITS UNTIL FURTHER NOTICE.

SOUTH PRODUCTION NOTES

June 24, 2014
Afternoon Shift

BASF EMPLOYEES
53 Last Recordable
358 Last Lost Time

#1 MED / AI 5655:

Continue running.

Midnight shift: Continued to run.

Day shift: Continued to run

Afternoon shift:

#1 RC / AI 5655:

Continue running. Calciner is at temperature. Granulator needs to be on.

Midnight shift: Continued feeding.

Day shift: Continued feeding

Afternoon Shift:

Exhaust to Trimer

#2 MED line/ Cu-0860:

Restarted line (Cu 3818 lot 469 bags 12-17, lot 470 all bags good to go).

Continue running.

Midnight shift: Continued to run

Day Shift: Continued to run

Afternoon Shift:

#2 RC/ Cu-0860:

Continue running.

Midnight Shift: Lit calciner, but were getting Co readings downstairs on the wireless monitors so we shut it down.

Day shift: Started feeding

Afternoon shift:

Exhaust to F1

#3 Mixer / Extruder D-1799 NAQ (dryer only):

Mix / Extrude Down.

Midnight Shift:

Day shift: Down

Afternoon Shift:

TANK 7 / AMT for D-1799 NAQ:

Tank was flushed and toted off (6/17/14). **Make tank on afternoon shift.**

Midnight shift: No change.

Day shift: Ready to make tank on afternoon shift.

Afternoon Shift: Tank was acid washed again and a small amount of green-ish residue still remains. Bill Grodecki notified...he will look at tank Tuesday morning.

Old Pfaudler D-1799 NAQ:

Lucas has fixed the vacuum arm and is ready to go after the tank is made and analyzed as needed.

Midnight Shift: No change.

Day Shift: Vacuum arm repaired by Lucas.

Afternoon Shift:

#3 Dryer / D-1799 NAQ:

Spreader belt and V hopper was cleaned. Cleaned dryer and ran flush(fines)through the spiral and calciner system. **Finish walk through and cleaning as needed. Dryer looks good.**

Midnight Shift:

Day shift: Minimal cleaning

Afternoon Shift:

#3 RC / D-1799 NAQ:

The calciner has been reversed and flush(fines) were run through. Finish walk through and cleaning as needed.

Midnight shift: Continued to run the fines through as flush.

Day shift: No Activity

Afternoon Shift:

Exhaust to CTO

#4 RC / Cleaning for Cu-0226:

Awaiting lab results before discharging into drums.

Midnight Shift: Preparing to run at 6am.

Day shift: Ran enough material to gather sample. On hold per Grodecki until lab results come back.

Afternoon Shift:

Exhaust to Trimer

#5 RC / Cu-3818:

Continue On. We will only use Phibrotech copper and the material will be discharged onto a 120 bag. Knockers installed.

Midnight Shift: Continued on.

Day shift: Continued to run.

Afternoon shift:

Exhaust to 5A DC

#6 RC / Clean for Spheres:

Finish walk through and cleaning as needed as manpower permits. Calciner will be down the rest of the week. When starting back up, do not use burner #9 per Elliott.

Midnight shift: Continued cleaning(spiral and discharge). Will need to re-clean dryer as there are many extrusions around it.

Day Shift: No activity.

Afternoon shift:

Exhaust to Sly Scrubber

PK Blender / Hold for Pill Mix:

PK and building 9 cleaned. HOLD

Midnight Shift: Just did some cleaning in building 9.

Day shift: No activity

Afternoon shift:

New Pfaudler / Clean for Cr-5655:

Prepare to repair Pfaudler/ vacuum lines were acid washed and rinsed.

During nozzle and screen change (completed), operator noticed corrosion falling out of pfaudler (came from around the vacuum arm flange). Production team and maintenance notified via email with pics...need to inspect further and receive guidance on what to do next. Liquid weigh tank was also cleaned.

Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.

Midnight shift: No change. Waiting for repairs.

Day shift: Maintenance called in contractor for inspection and repairs as needed. Actual date of repairs TBD.

Afternoon Shift:

Abbe Blender:

HOLD. Waiting on next run.

Midnight shift: Abbe flushed with water.

Day shift: HOLD

Afternoon Shift:

National Dryer / Clean for 5655:

Schirmer finished bead blasting. Final operator cleaning and setup required.

Midnight Shift: No activity

Day shift: Bead blasting complete.

Afternoon Shift:

Tower 3 /finish DPT-101 / start Cu-0860:

Waiting on Bodmann and lab results for availability of Lot 152 and Lot 153 of CU-0860.

Midnight Shift: Continued to run. Should come down late on day shift or early afternoon shift.

Day shift: Continued on.

Afternoon shift: Continue. Should come down late day shift or early afternoon shift on Tuesday.

Tower 6 / Cu-1230:

Loaded and Running.

Midnight Shift: Loaded and running.

Day shift:

Afternoon shift: Continue

North Screener / DPT 101:

Awaiting material from Tower 3. We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – use the newly acquired adjustable quick disconnect hose clamps. Make sure that we hit the MOD rate.

Midnight shift: Hold.

Day shift: Hold

Afternoon Shift:

South Screener / Cu-1230:

We need to double band all of the socks to the bins BEFORE OPENING ANY BINS – we have now in place the newly acquired adjustable quick disconnect hose clamps .

Midnight shift: Continued to run.

Day shift: Continue on.

Afternoon Shift:

#2662 (east) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. East machine not started yet. Look at changing all DC and delivery hoses, as needed.

Midnight shift: No activity

Day Shift: No activity

Afternoon shift:

#2664 (west) Pill Machine / Zr-0403 1/8: Hold

DC back together, pill machine in place. West machine was tested and looked / sounded good. Look at changing all DC and delivery hoses, as needed.(6/17/14)

Midnight shift: No activity

Day Shift: No activity

Afternoon shift: No activity

TK #2 / V 2010:

Waiting on MOD from Grodcecki for temperature settings (possible trial and error on temperature settings). All saggars have been changed over. We can use V 2010, AL saggars that are clean, or new saggars. Fill in work. We will be tentatively starting the week of June 23.

Midnight shift: Brought up temperatures. Need MOD.

Day Shift: Waiting on MOD from Grodecki for temperature settings and monitoring. There is also some concern from Bill on unloading procedure.

Afternoon shift:

Miscellaneous

Vertical dust collector – Ameriwave will be taking down clean side duct work and cleaning top of dust collector and duct (Wednesday / Thursday).

Maintenance is still working on roto-lock. Once all is done – bags can be re-installed.